





Product Code for Regular Color Finish	ACN-XXX-1141N - Tumbler Holder
Product Code for PVD Color Finish	ACN-XXX-1141NPD - Tumbler Holder
	Brass Forgings Cu (56.5 - 60.0), Pb (0.6 - 2.0), Fe (0.30 Max), Total Impurities excl. Fe (0.75 Max), Zn (Remainder)
	Brass Sheets as per IS:410-1977
Material Composition Specification in Percentage	Cu (61.5-64.5), Pb (0.0-0.3), Fe (0.0-0.075), Total Impurity (0.0-0.6), Zn (Remainder)
	S.S Sheets as per AISI : 304
	Ni (8.0-11.0), Ch (18.0-20.0), Mn (0.0-0.2), Ca (0.0-0.08), Fe (Remainder)
	Zamak-3
	Cu (0.25 Max), Al (3.5 - 4.3), Mg (0.02 - 0.05), Zn (Remainder)
	Plating: Nickel-10.0 micron Chromium-0.3 micron
Finish	Salt Spray (200 hrs + Validated)
	Adhesion (Pass)
Available Finishing	Antique Bronze (ABR), Antique Copper (ACR), Black Chrome (BCH), Black Matt (BLM),
For (ACN-1141N)	Graphite (GRF) & Stainless Steel Finish (SSF).
Available Finishing For (ACN-1141NPD)	Blush Gold Bright PVD (BGP), Gold Bright PVD (GBP) & Gold Matt PVD (GMP)

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